

PRIMARY SIDE

10 LAYER STACKUP

	PRIMARY SILKSCREEN
	PRIMARY SOLDER MASK
	PRIMARY SIDE (LAYER 1)
	GROUND PLANE (LAYER 2)
	SIGNAL LAYER (LAYER 3)
	GROUND PLANE (LAYER 4)
	POWER LAYER (LAYER 5)
	POWER PLANE (LAYER 6)
	GROUND PLANE (LAYER 7)
	SIGNAL LAYER (LAYER 8)
	GROUND PLANE (LAYER 9)
	SECONDARY SIDE (LAYER 10)
	SECONDARY SOLDER MASK
	SECONDARY SILKSCREEN
	CHARACTERISTIC IMPEDANCE = 50 OHMS +/- 10%
	ARTWORK LINE WIDTH FOR
	IMPEDANCE CONTROLLED LINES = 0.0155" FOR LAYER 1 AND 10.
	IMPEDANCE CONTROLLED LINES = 0.0080" FOR LAYER 3 AND 8.
	DIFFERENTIAL IMPEDANCE = 100 OHMS +/- 10%
	ARTWORK LINE WIDTH FOR
	IMPEDANCE CONTROLLED LINES = 0.0100" FOR LAYER 1 AND 10.
	IMPEDANCE CONTROLLED LINES = 0.0050" FOR LAYER 3 AND 8.

FINISHED HOLES IN MILS			
ALL UNITS ARE IN MILS			
FIGURE	SIZE	PLATED	QTY
•	6.0	PLATED	48
+	10.0	PLATED	708
▲	15.0	PLATED	89
■	28.0	PLATED	5
□	40.0	PLATED	3
◇	45.0	PLATED	6
◊	63.0	PLATED	2
◈	50.0	NON-PLATED	2
◉	105.0	NON-PLATED	2
◊	125.0	NON-PLATED	2
◈	75x28	PLATED	2
◉	83x28	PLATED	1

SEE NOTE 15

SEE NOTE 15

REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	11DEC13	L.W.
B	CHANGES PER ENGINEER	23MAY14	L.W.

NOTES:

- MATERIALS:** FR-4, IN ACCORDANCE WITH IPC-L-130 (LATEST REV.). GLASS FABRIC BASE, EPOXY RESIN, FIRE RESISTANT.
- BONDING AGENT:** PREIMPREGNATED B STAGE EPOXY GLASS CLOTH IN ACCORDANCE WITH IPC-L-109 (LATEST REV.).
- CLADDING:** EXTERNAL LAYERS 1/2 OZ. COPPER, OVERPLATE TO 1 1/2 OZ. INTERNAL SIGNAL LAYERS 1 OZ. COPPER. INTERNAL PLANE LAYERS 1 OZ. COPPER.
- SOLDER MASK:** SHALL BE LIQUID PHOTOIMAGABLE (LPI) APPLIED ON BOTH SIDES OVER BARE COPPER AND SHALL MEET IPC-SM-840 (LATEST REV.) CLASS 3. COLOR : BLUE.
- SILK SCREEN:** SHALL BE PERMANENT NON-CONDUCTIVE EPOXY INK, COLOR WHITE. U.L. RATING: 94VO MINIMUM.
- FABRICATION:**
- REFER TO IPC-6010 SERIES (LATEST REV.), CLASS 2 FOR FABRICATION UNLESS OTHERWISE SPECIFIED.
 - UNDIMENSIONED HOLES TO BE LOCATED WITHIN +/- .005 OF THEIR TRUE POSITION WITH RESPECT TO ARTWORK.
 - PLATED HOLE WALL THICKNESS SHALL NOT BE LESS THAN .001 INCH MINIMUM AVERAGE, WITH NO READING LESS THAN .0008 BY CROSS SECTION.
 - HOLE DIAMETERS APPLY AFTER PLATING.
 - FINISHED CONDUCTOR WIDTHS SHALL NOT BE REDUCED FROM THE NOMINAL, INDICATED ON THE MASTER PATTERN, BY MORE THAN THE CONDUCTOR THICKNESS.
 - MINIMUM DESIGN LINE WIDTH IS .005 INCH.
 - MINIMUM DESIGN SPACING IS .005 INCH.
 - BOARD/PANEL MUST MEET IPC-A-600 (LATEST REV.) CLASS 2 FOR FLATNESS.
 - MFR. TO LEGIBLY ETCH OR STAMP/SCREEN WITH PERMANENT NON-CONDUCTIVE INK ON SECONDARY SIDE IN A CLEAR AREA UNLESS OTHERWISE INDICATED;
 - A. U.L. CODE
D. MFR. LOGO
E. SUCCESSFUL ELECTRICAL BOARD TEST.
 - B. DATE CODE (STAMP)
C. FLAMMABILITY RATING
 - NON-FUNCTIONAL PADS MAY BE REMOVED FROM INNER SIGNAL LAYERS AT MFR. DISCRETION.
 - IF PAD SIZES PROVIDED ARE NOT LARGE ENOUGH TO MAINTAIN ANNULAR RING REQUIREMENT, MFR. MAY TEAR DROP PADS TO MAINTAIN ANNULAR RING AT PAD TO CIRCUIT INTERFACE ONLY AND MUST INSURE ELECTRICAL INTEGRITY.
 - REPAIRS PER IPC-R-700 ARE ALLOWED.
 - MODIFICATIONS TO THE ARTWORK, OTHER THAN THOSE DESCRIBED ON THE FABRICATION DRAWING, ARE NOT ALLOWED WITHOUT WRITTEN AUTHORIZATION.
 - FINISH: SURFACES SHALL HAVE ENIG FINISH PLATED WITH 2-6 MICROINCHES OF IMMERSION GOLD OVER 100-200 MICROINCHES OF ELECTROLESS NICKEL. VIAS TO BE NON-CONDUCTIVE EPOXY FILLED AND GROUND FLUSH PRIOR TO OVER PLATING.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

DECIMALS	FRACTIONS	ANGLES
.XX	1/32	°/-/2
.XXX	1/64	°/-/2

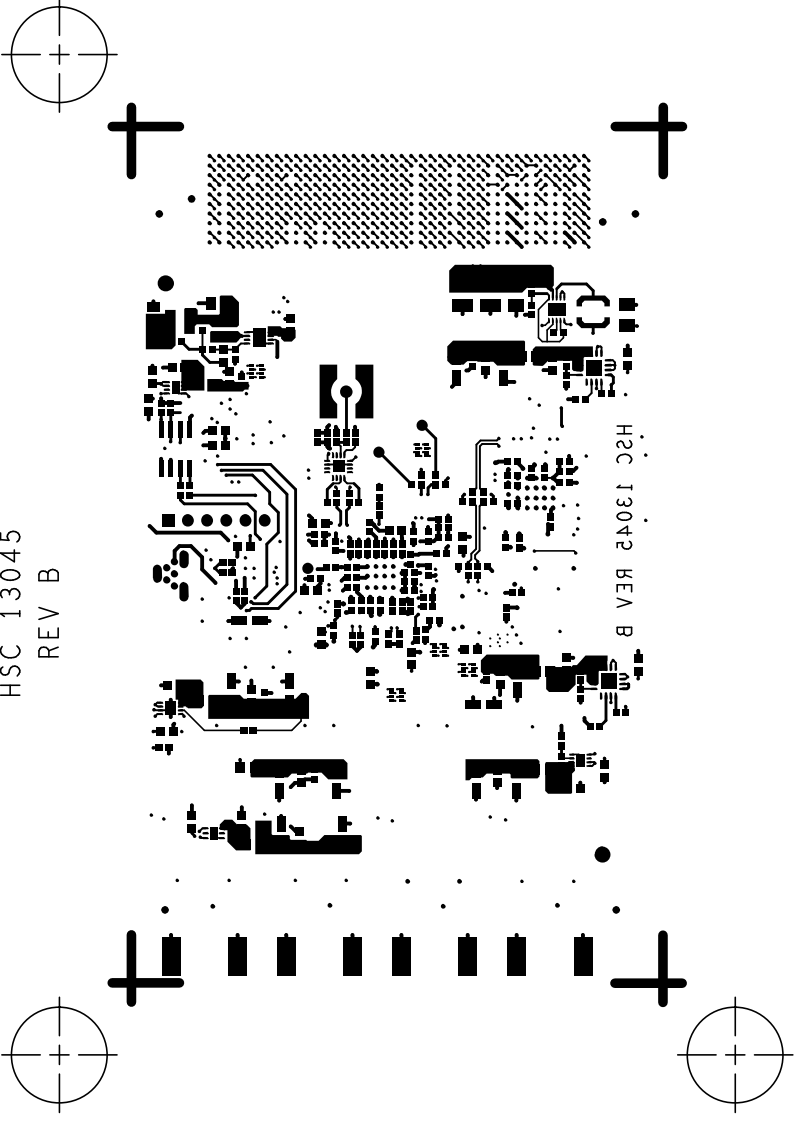
MATERIAL

FINISH

DO NOT SCALE DWG

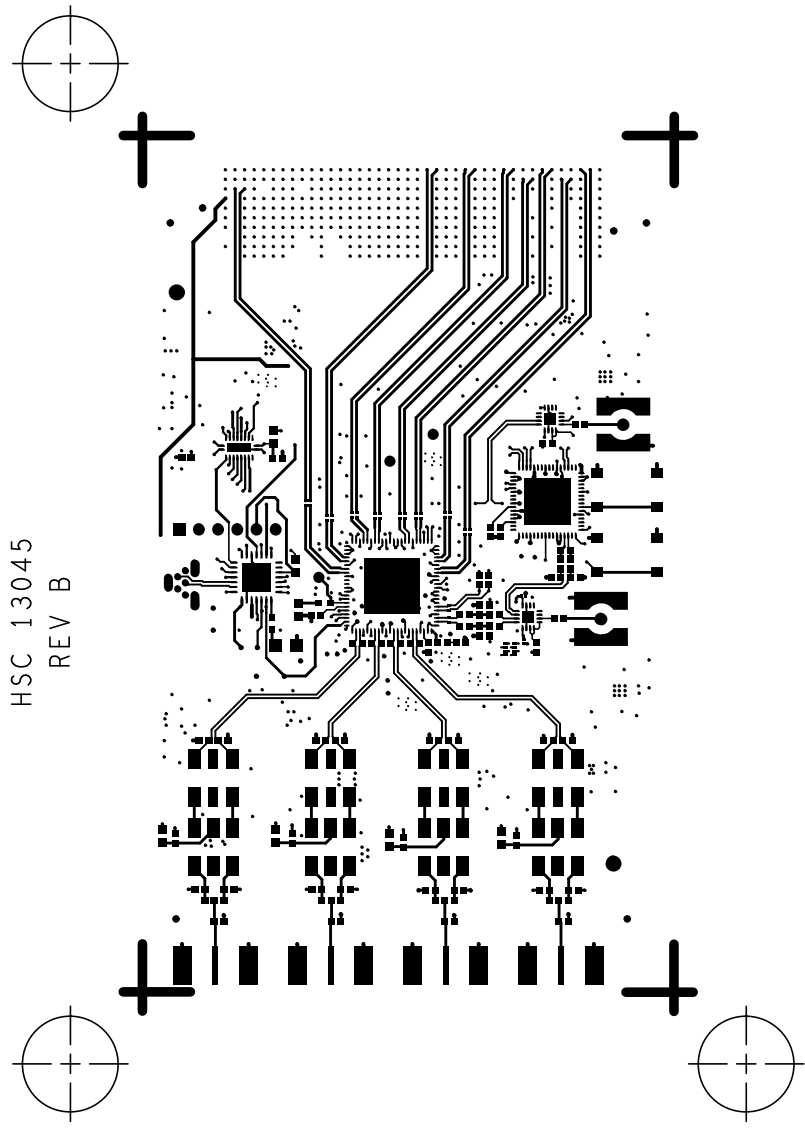
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APPROVAL	DATE	HSC DIVISION	
DRAWN BY: M.A	11DEC13	804 WOBURN STREET	
DESIGNED		WILMINGTON, MA 01887	
CHECKED: W.D.B	11DEC13	AD9144 FMC	
APPROVED		EVALUATION BOARD	
MFG ENGINEER		SIZE	FSCM NO
		C	HSC 13045
		DRAWING NUMBER	REV
			B

L10 SECONDARY
HSC 13045
REV B

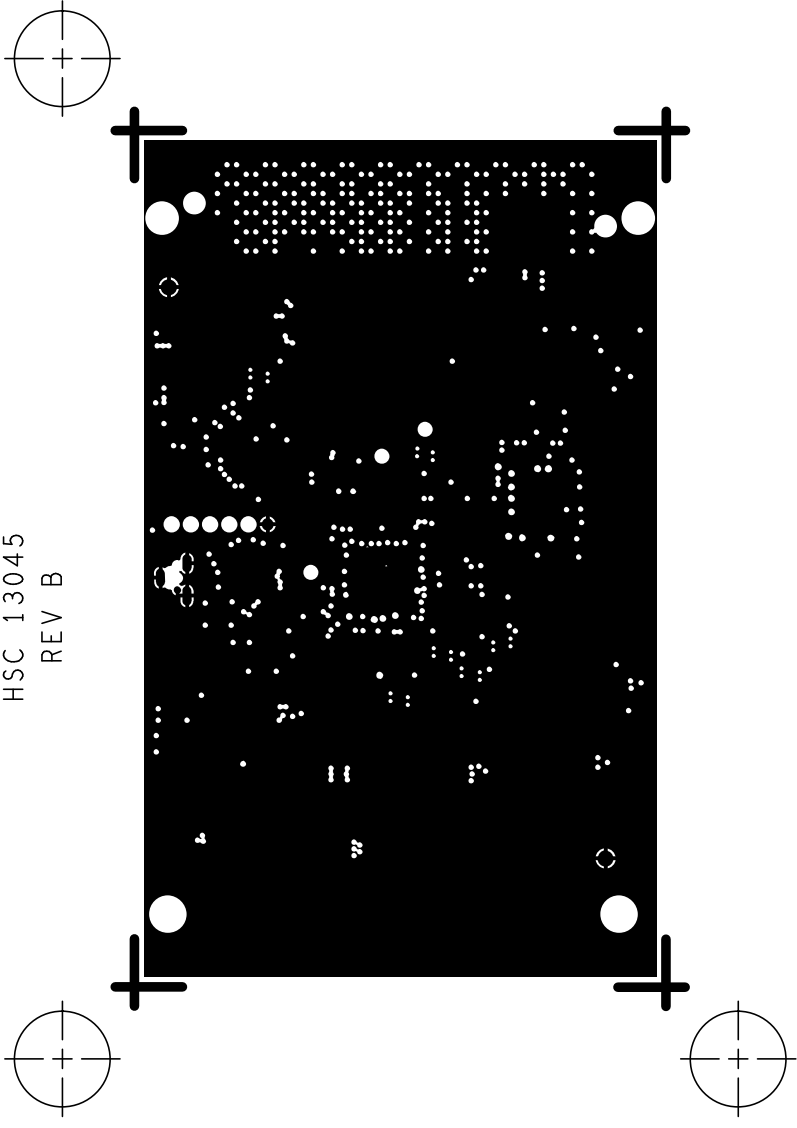


HSC 13045 REV B

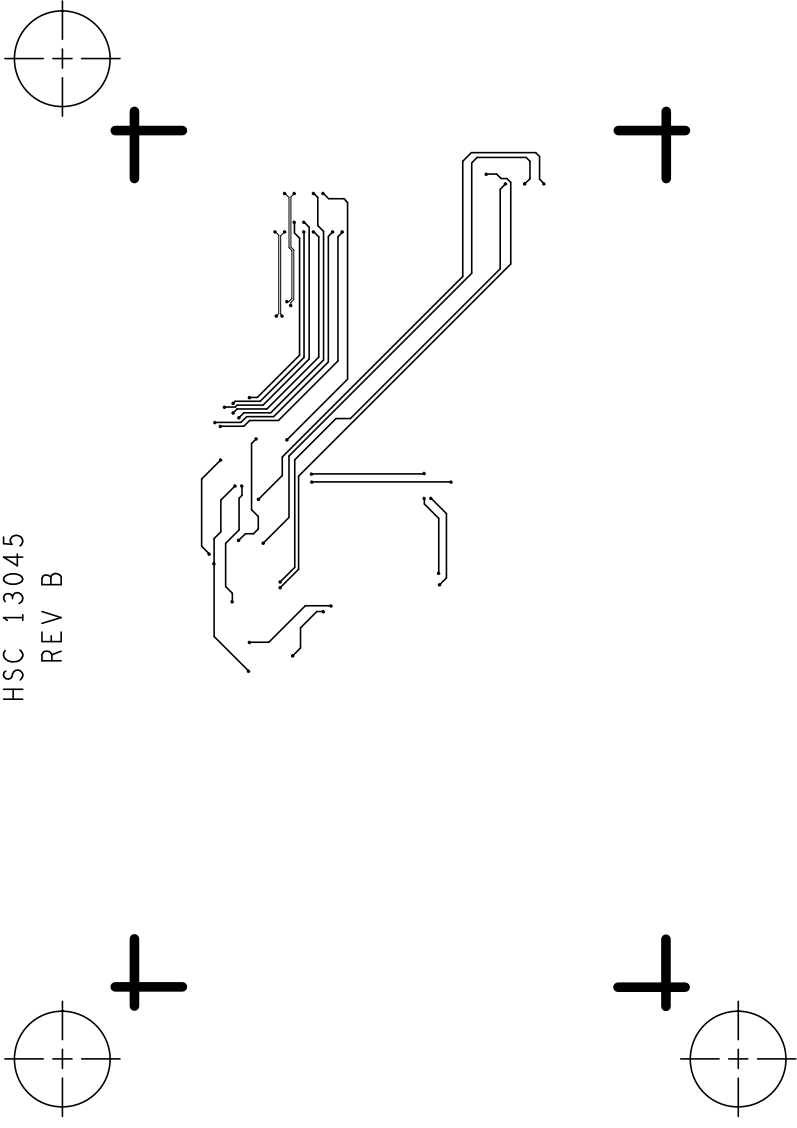
L1 PRIMARY
HSC 13045
REV B



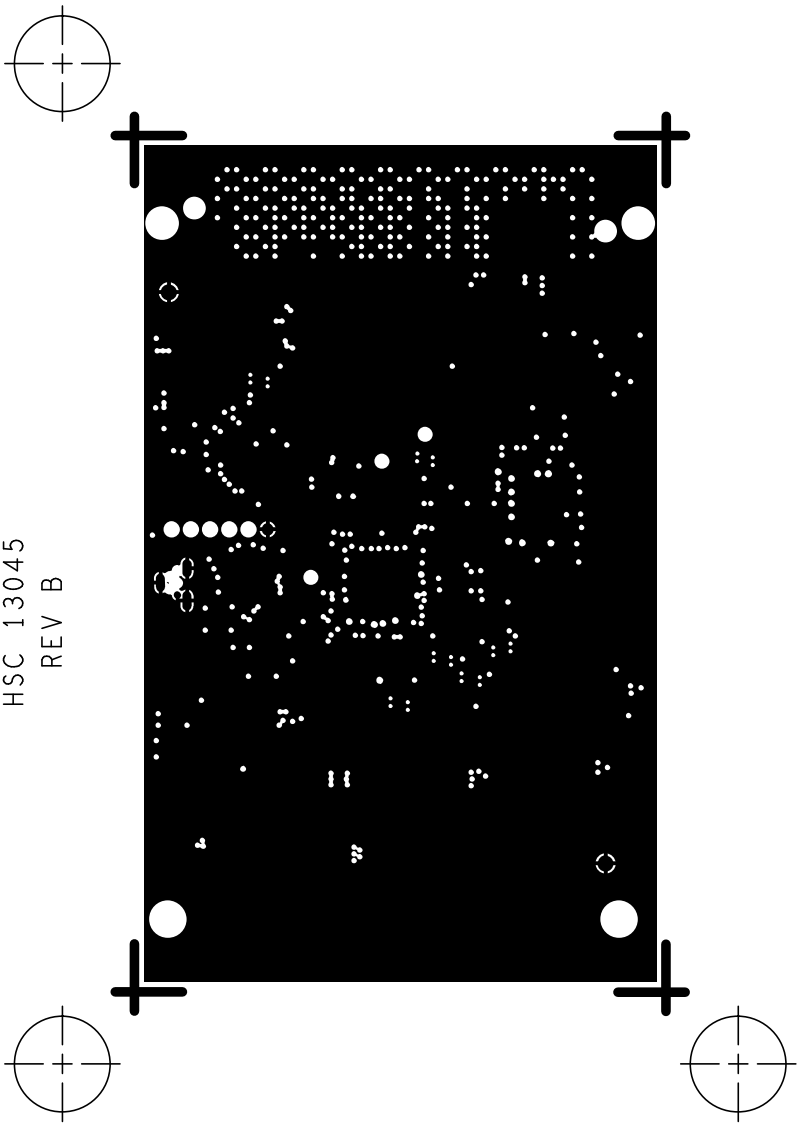
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REV B



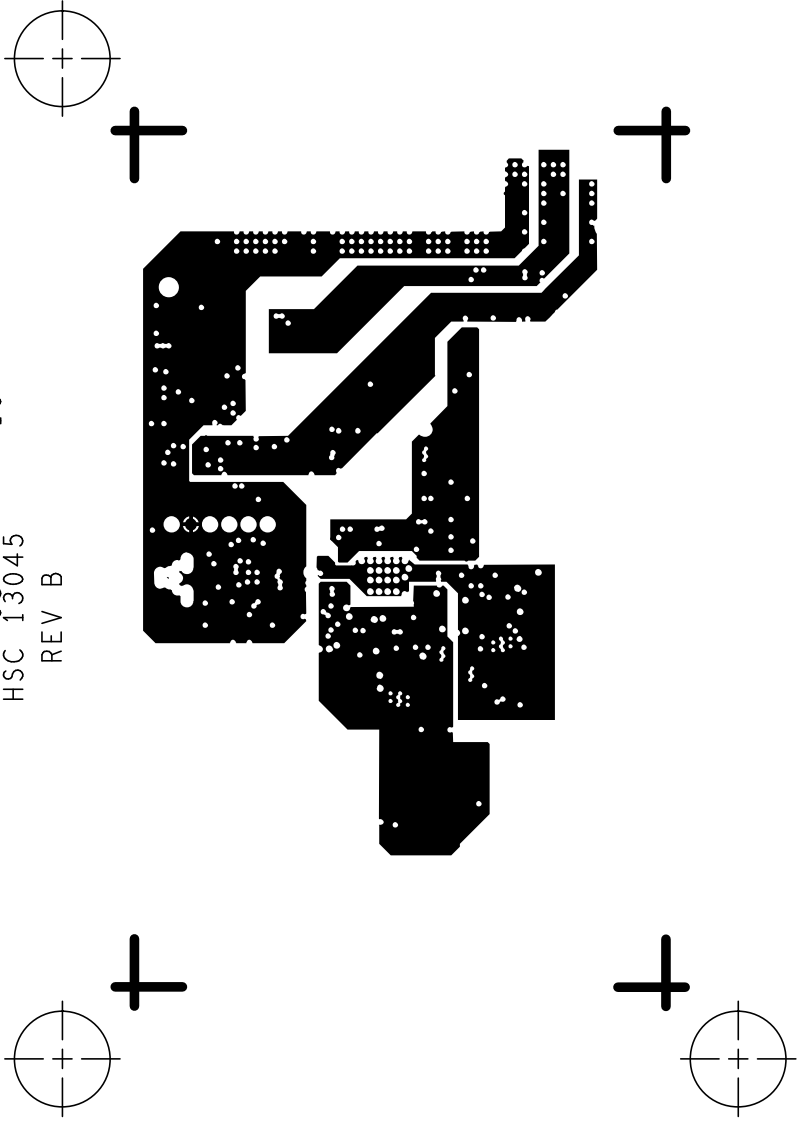
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REV B



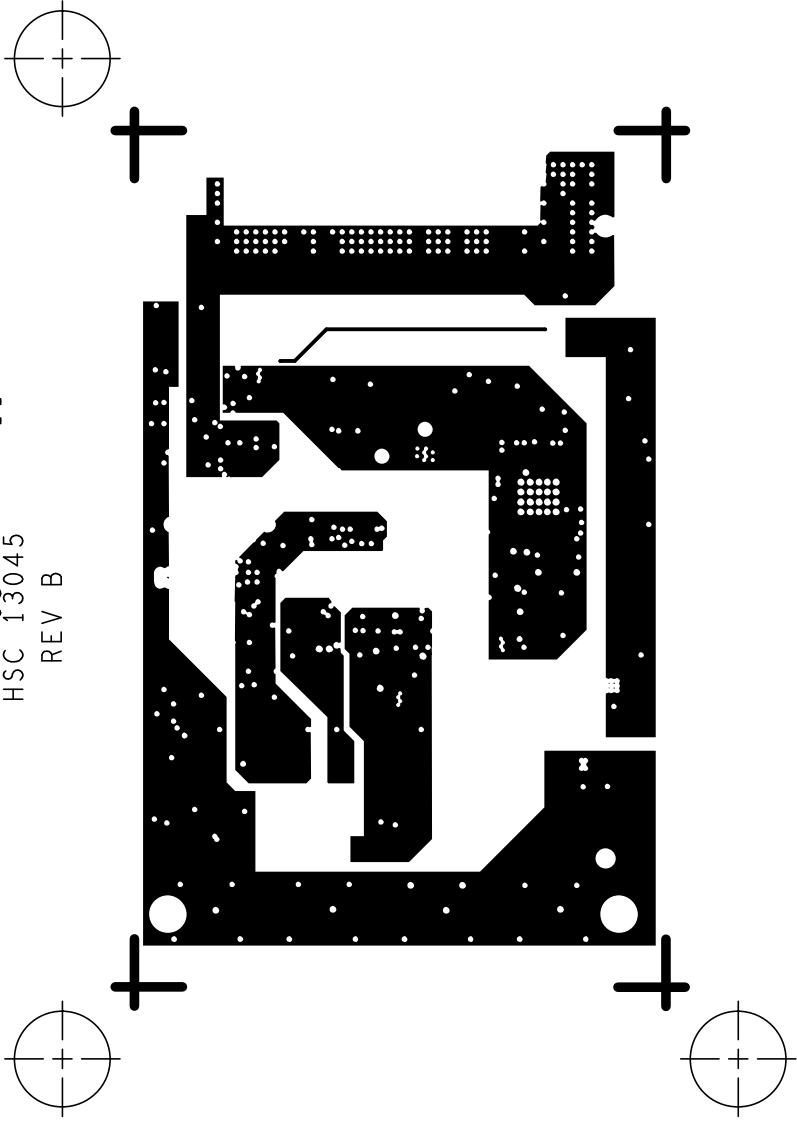
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REV B



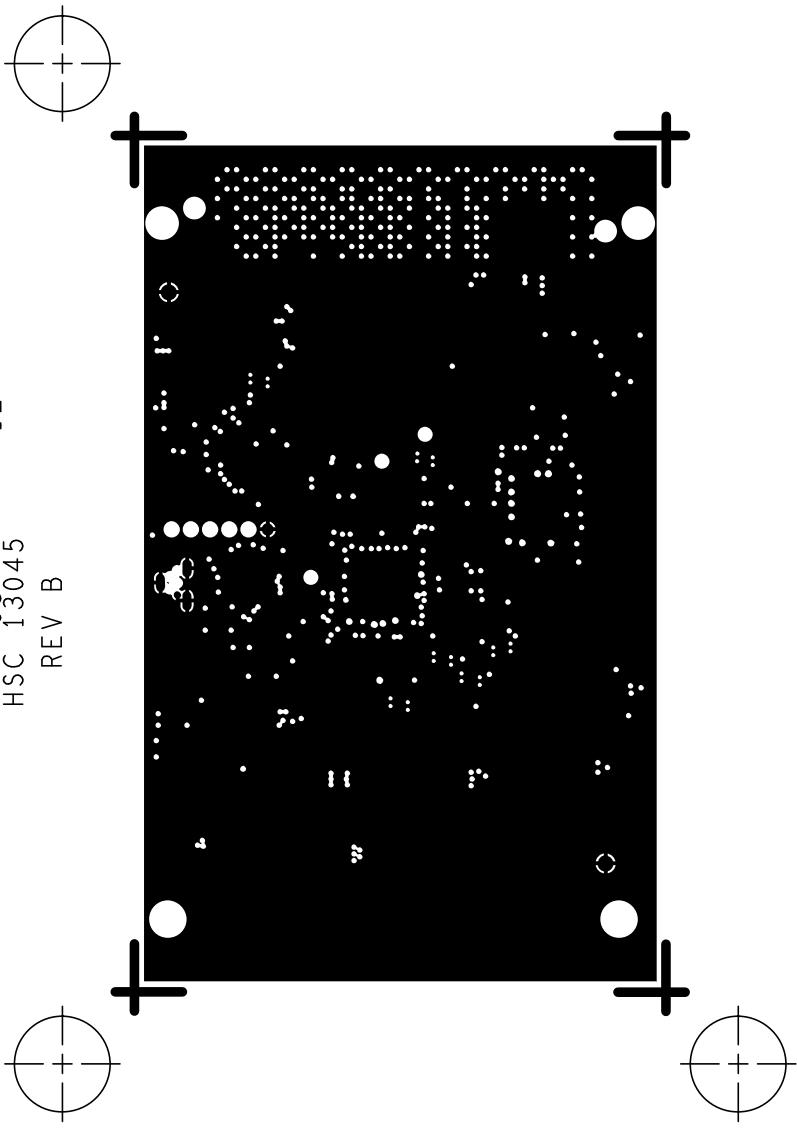
L5 POWER PWR -10
HSC 13045
REV B



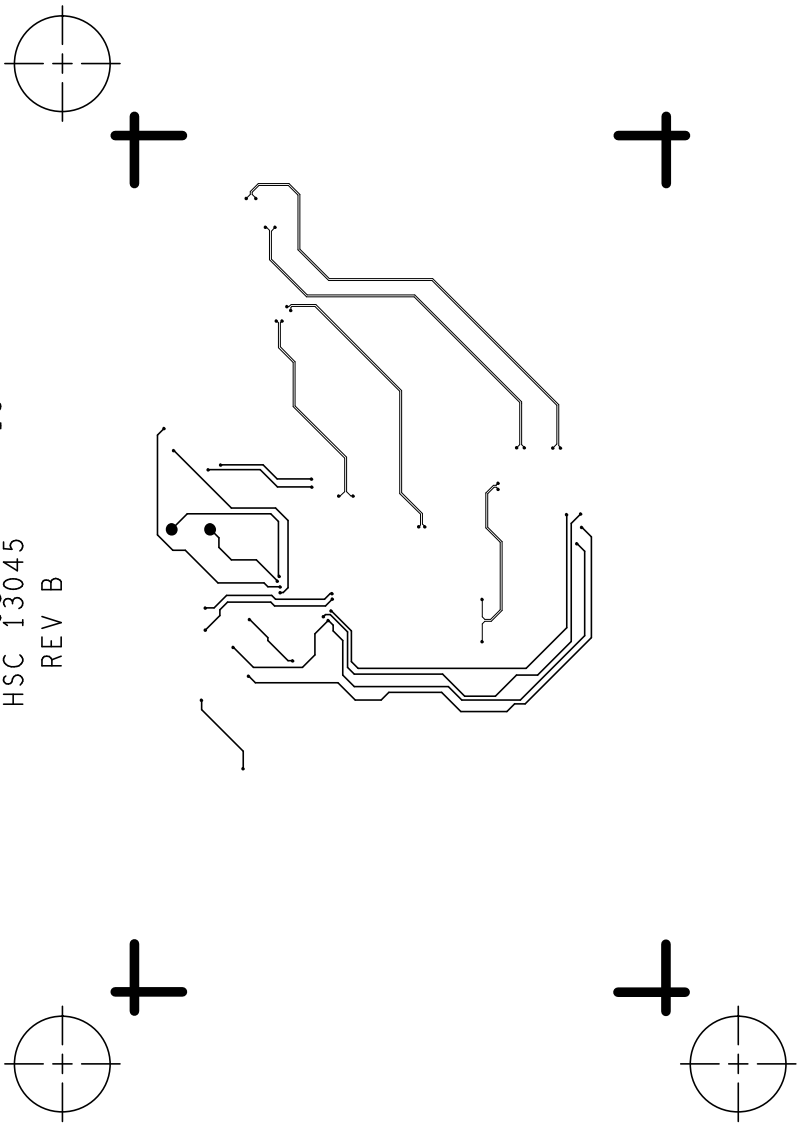
L6 POWER
HSC 13045
REV B



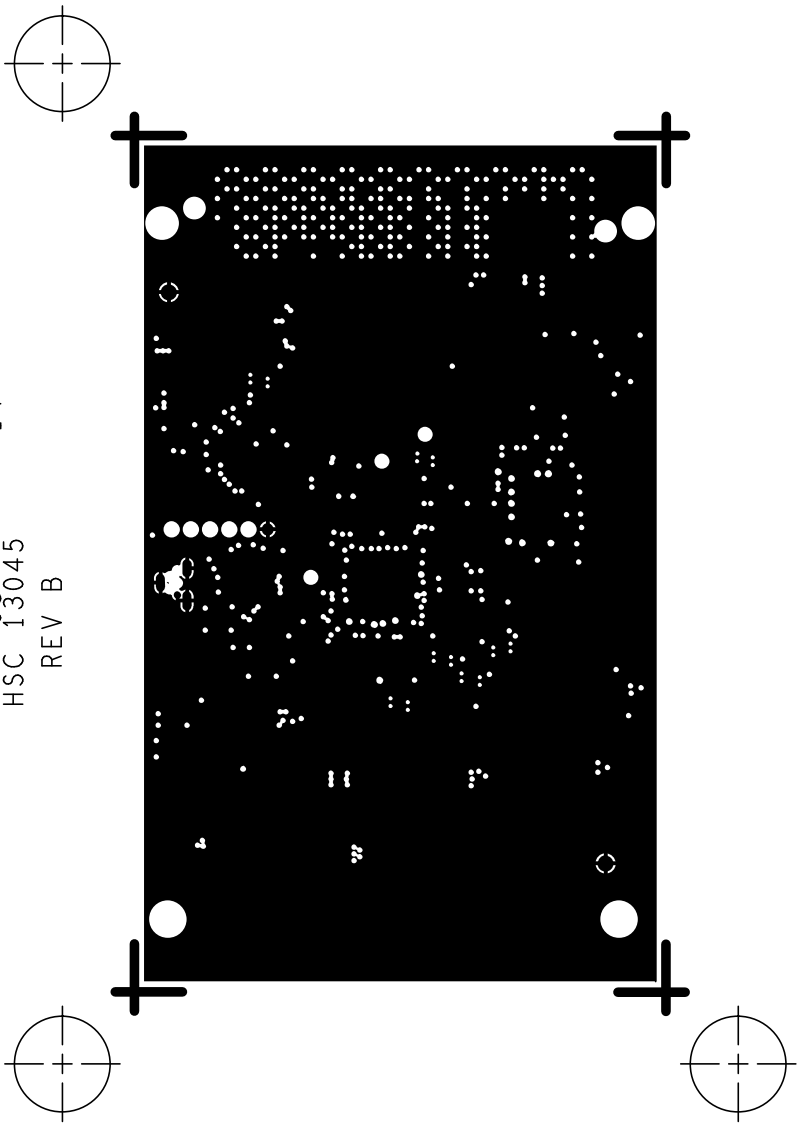
L7 GROUND GND -12
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REV B



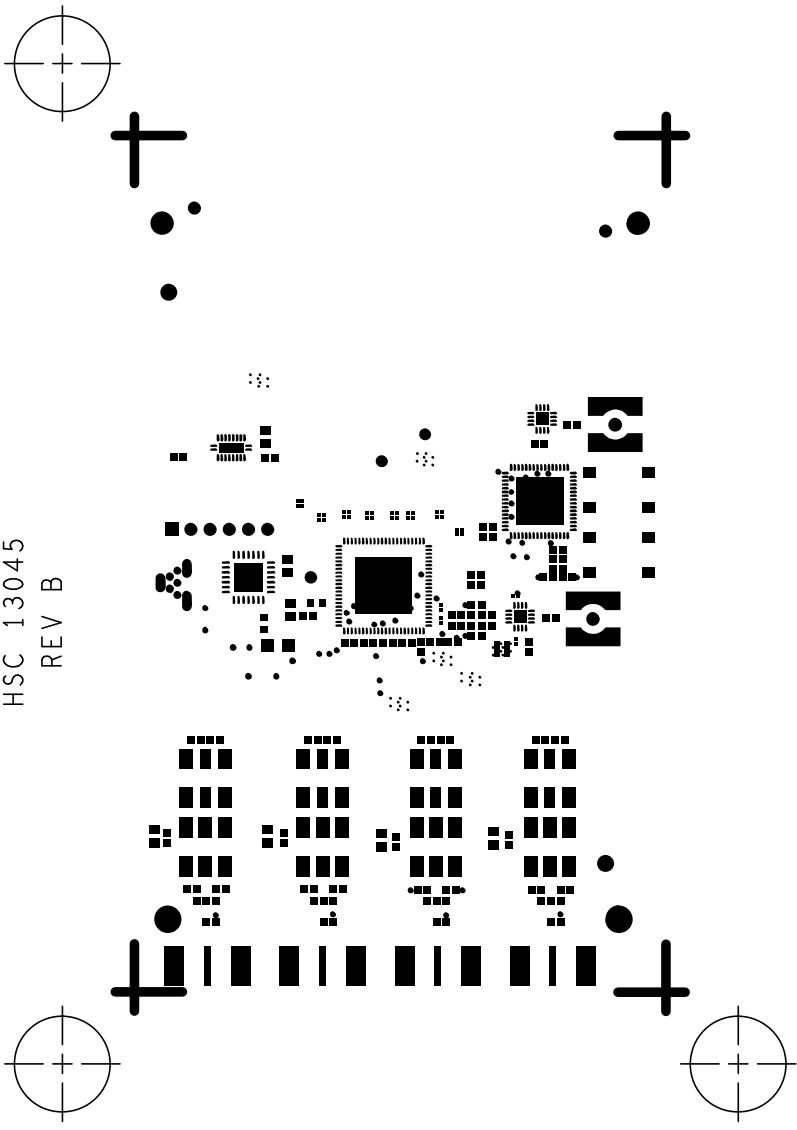
L8 SIGNAL SIG
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REV B



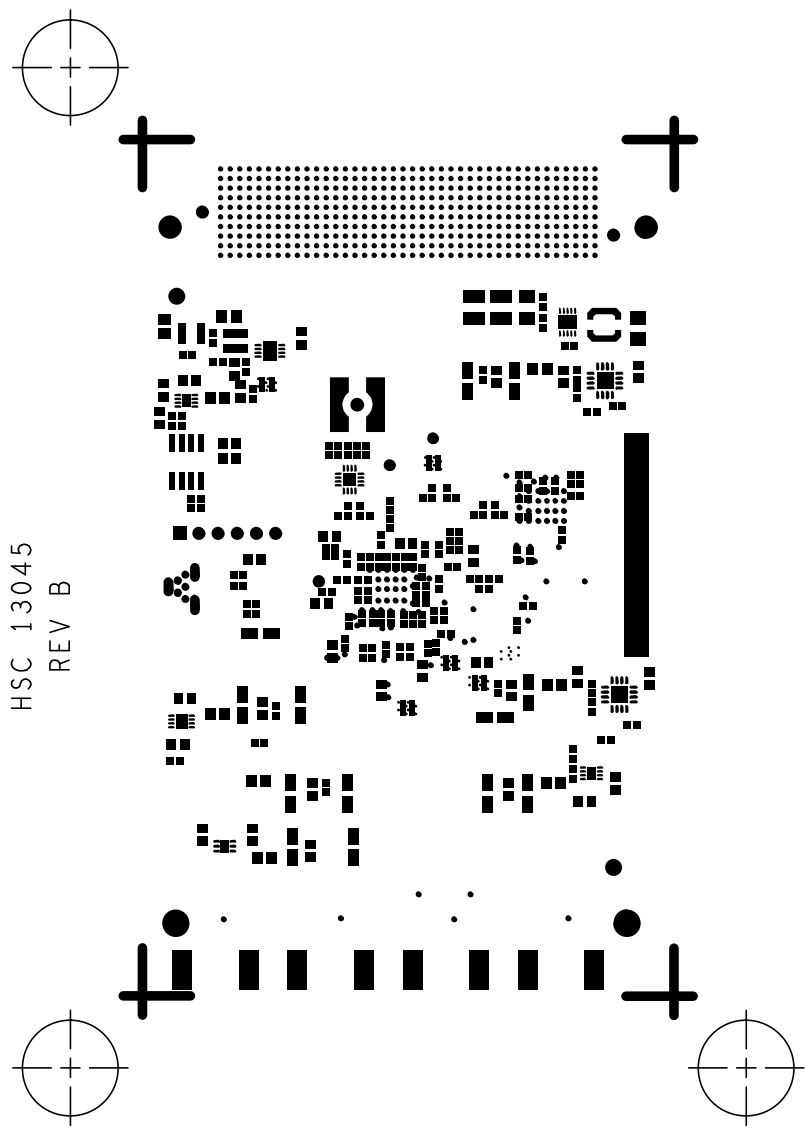
L9 GROUND -14
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REV B



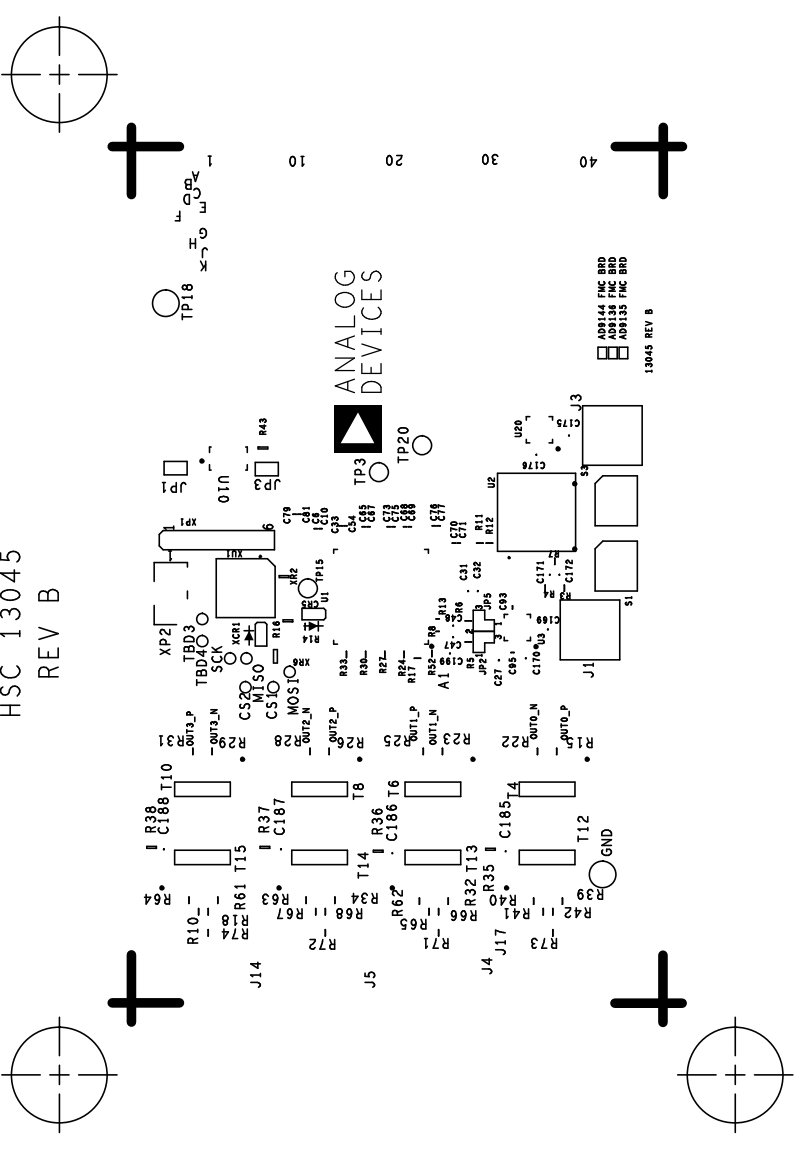
SOLDERMASK PRIMARY
HSC 13045
REV B



SOLDERMASK SECONDARY
HSC 13045
REV B



SILKSCREEN PRIMARY
HSC 13045
REV B



ANALOG
DEVICES

13045 REV B

